

FIG. 2

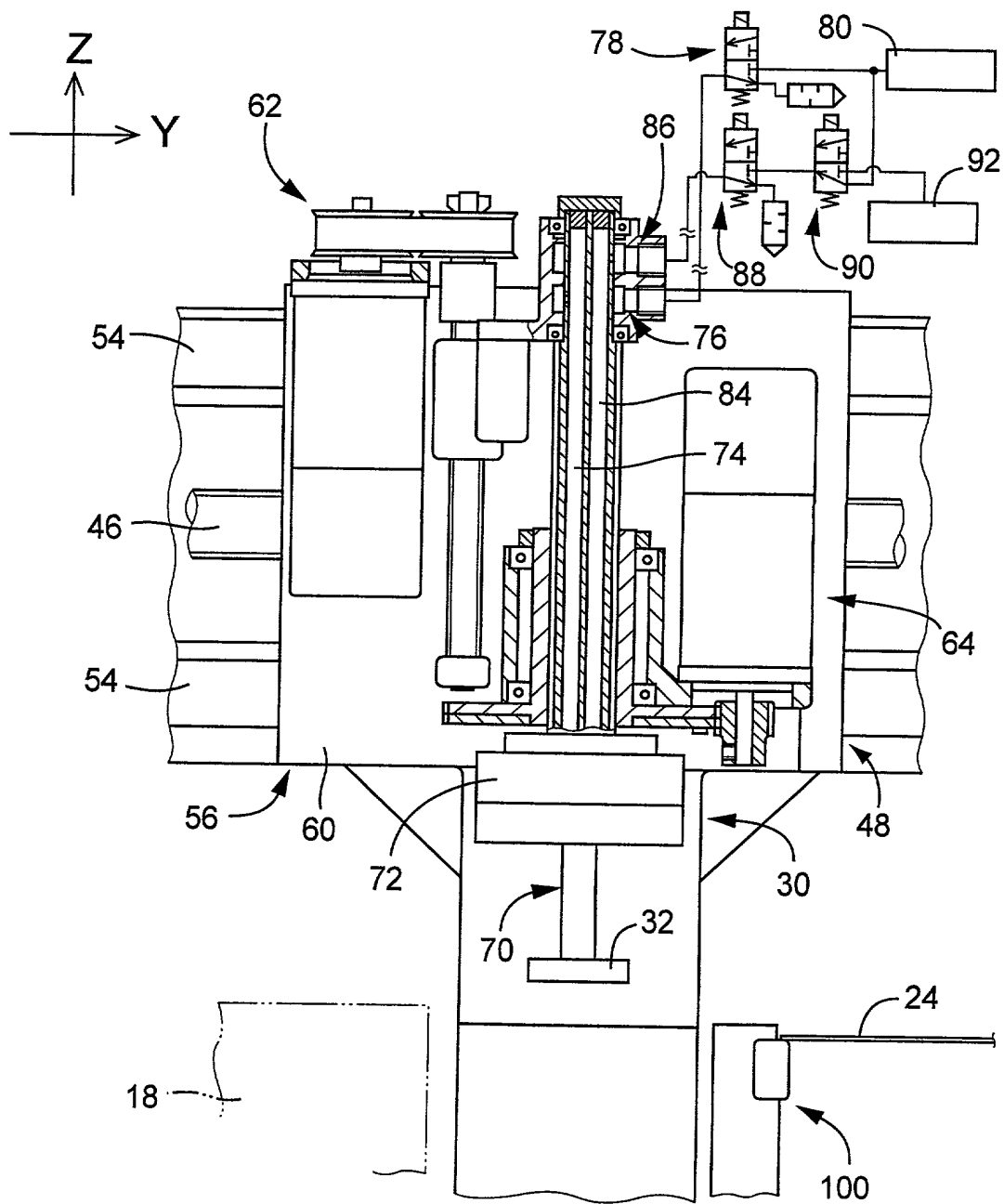


FIG. 3

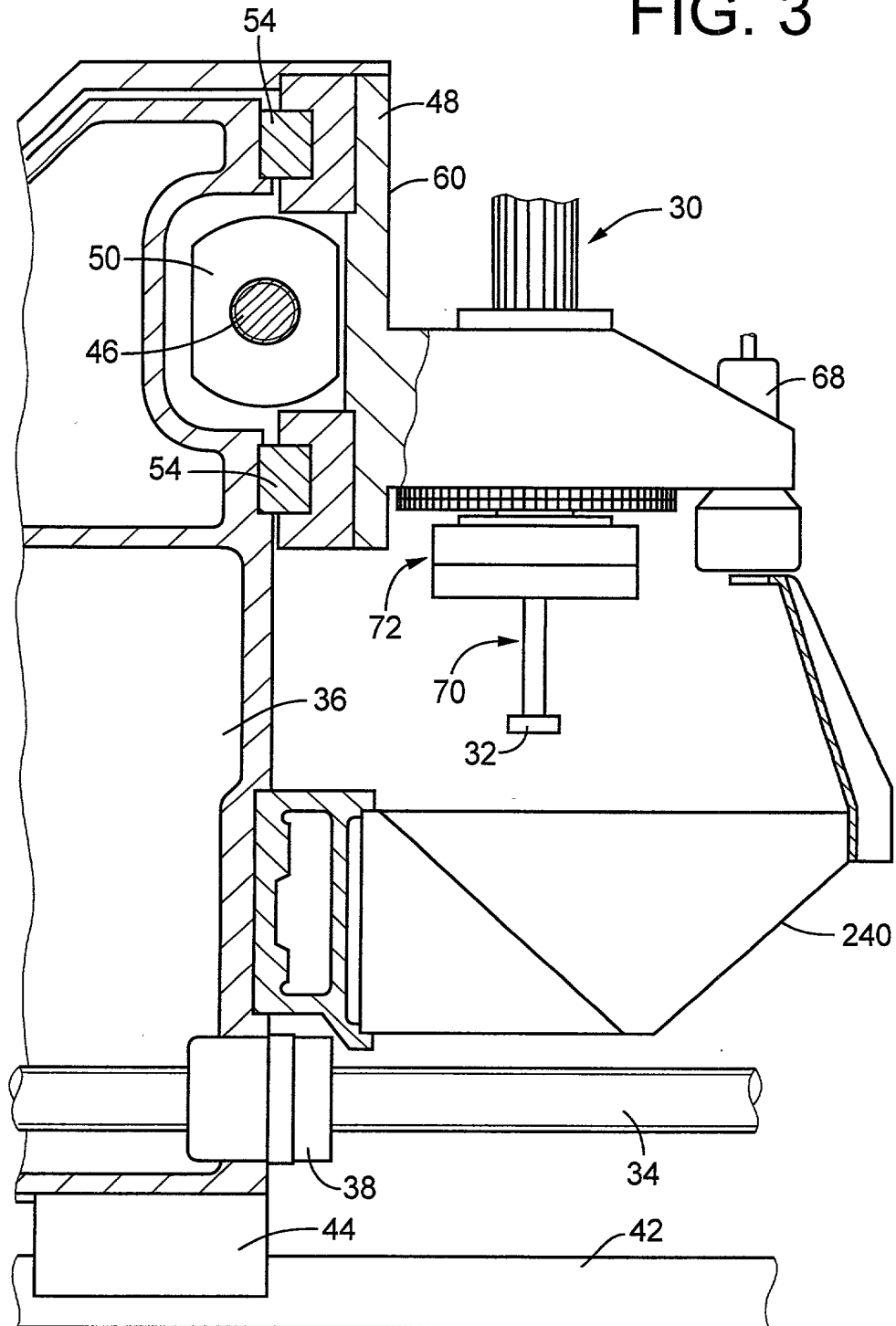


FIG. 4

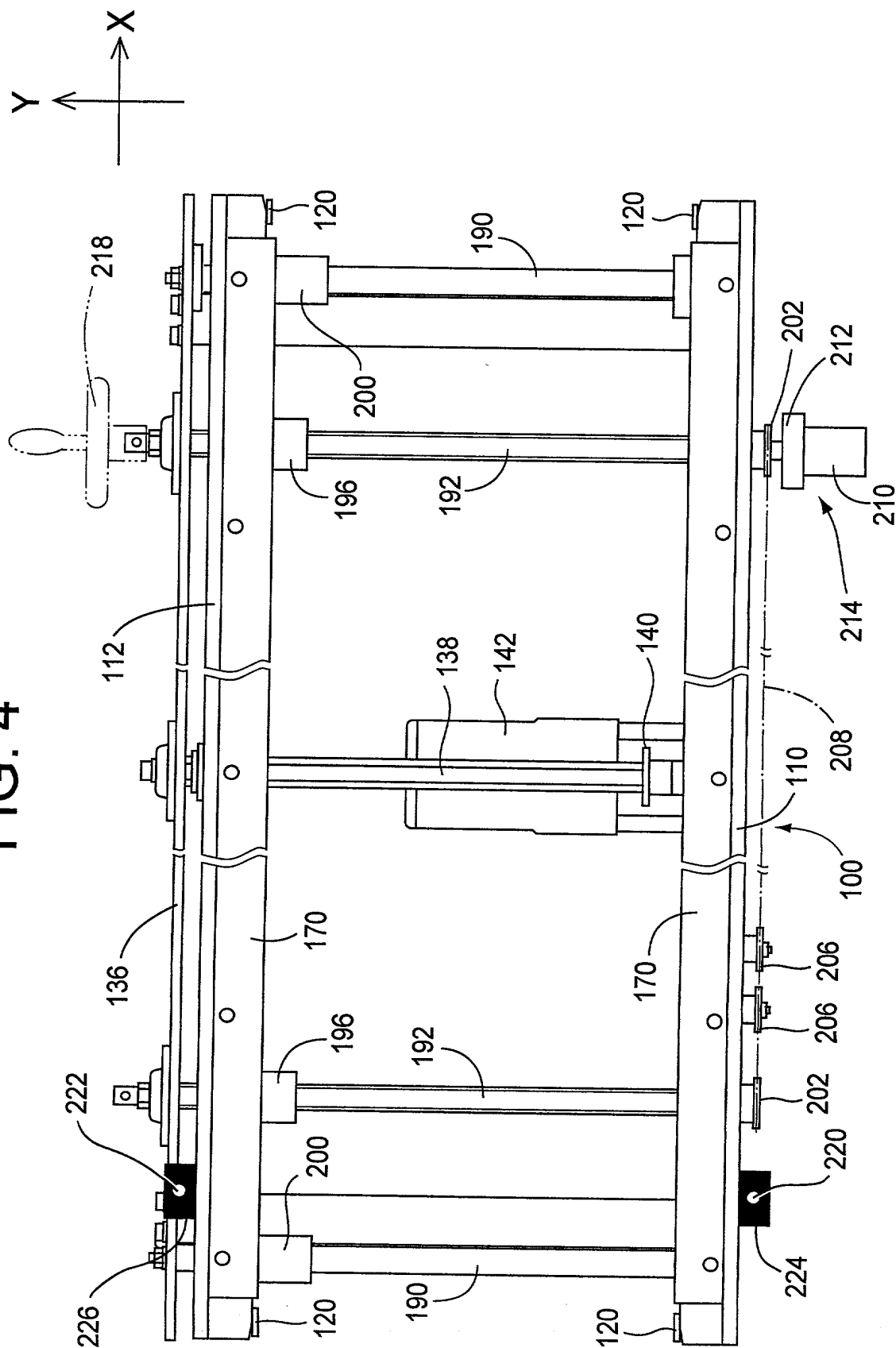
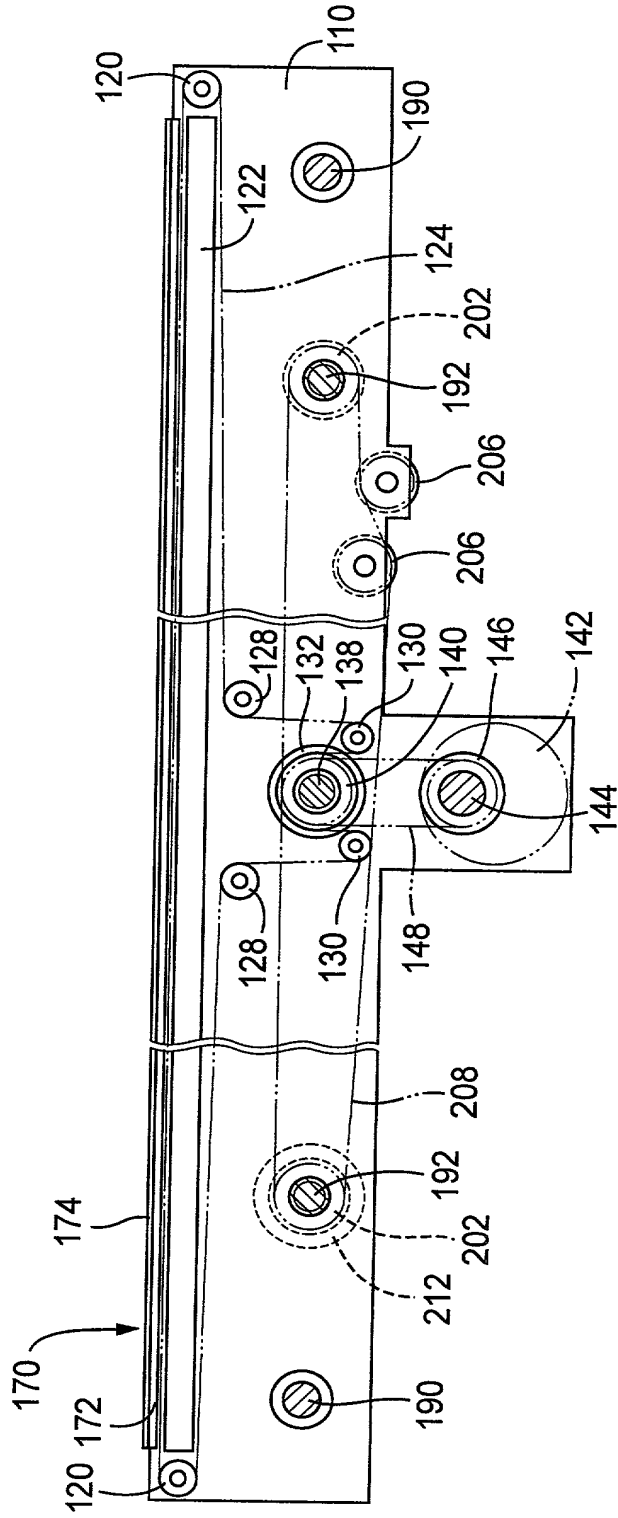


FIG. 6



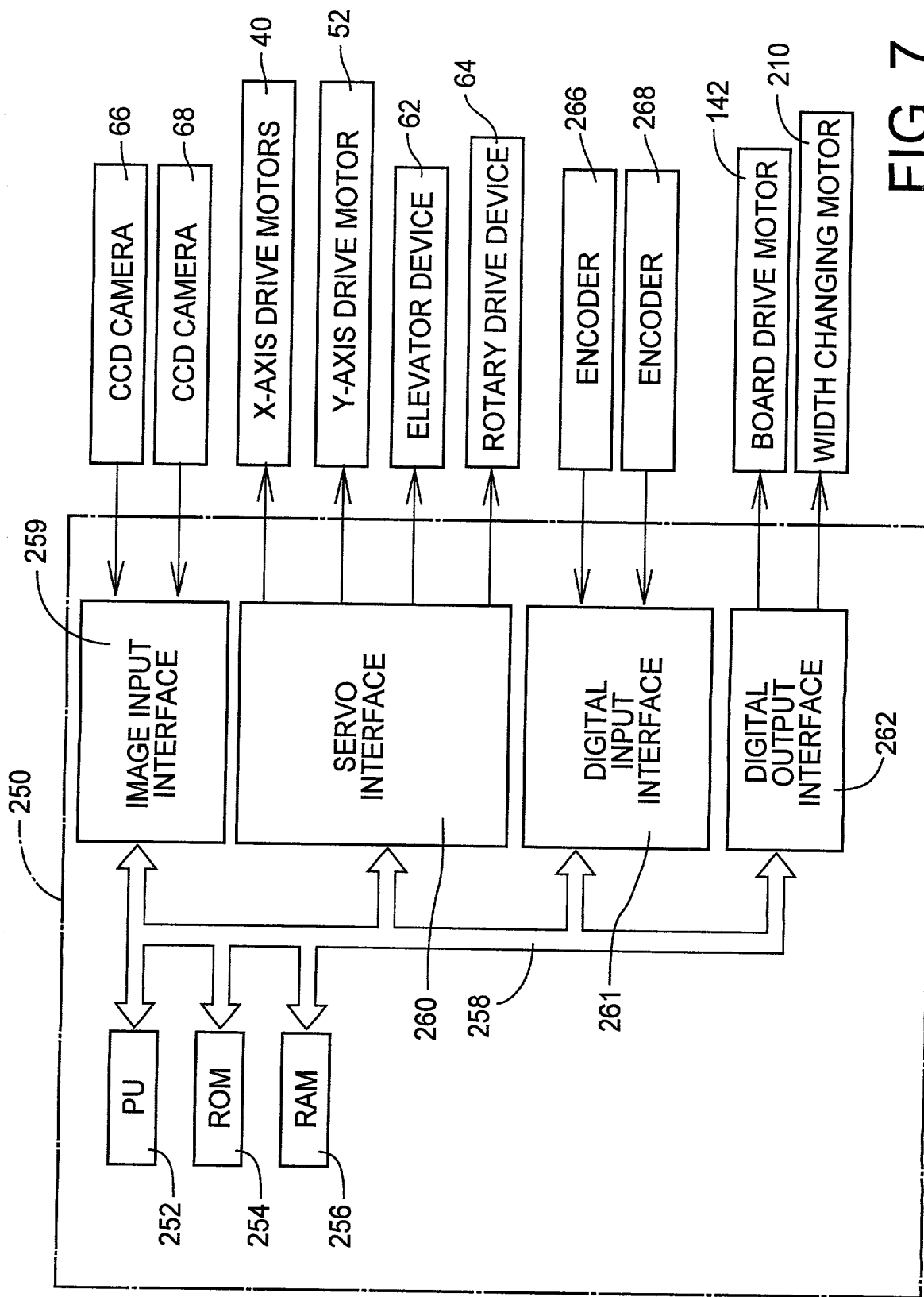


FIG. 7

FIG. 8

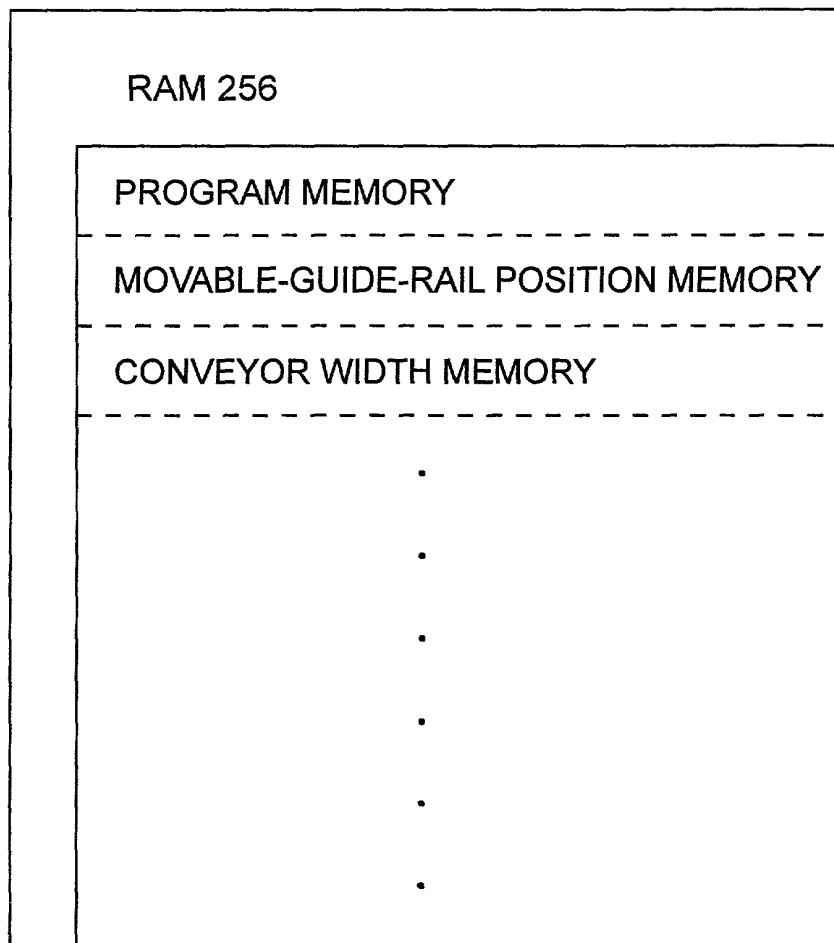


FIG. 10 CONVEYOR-WIDTH CHANGING ROUTINE

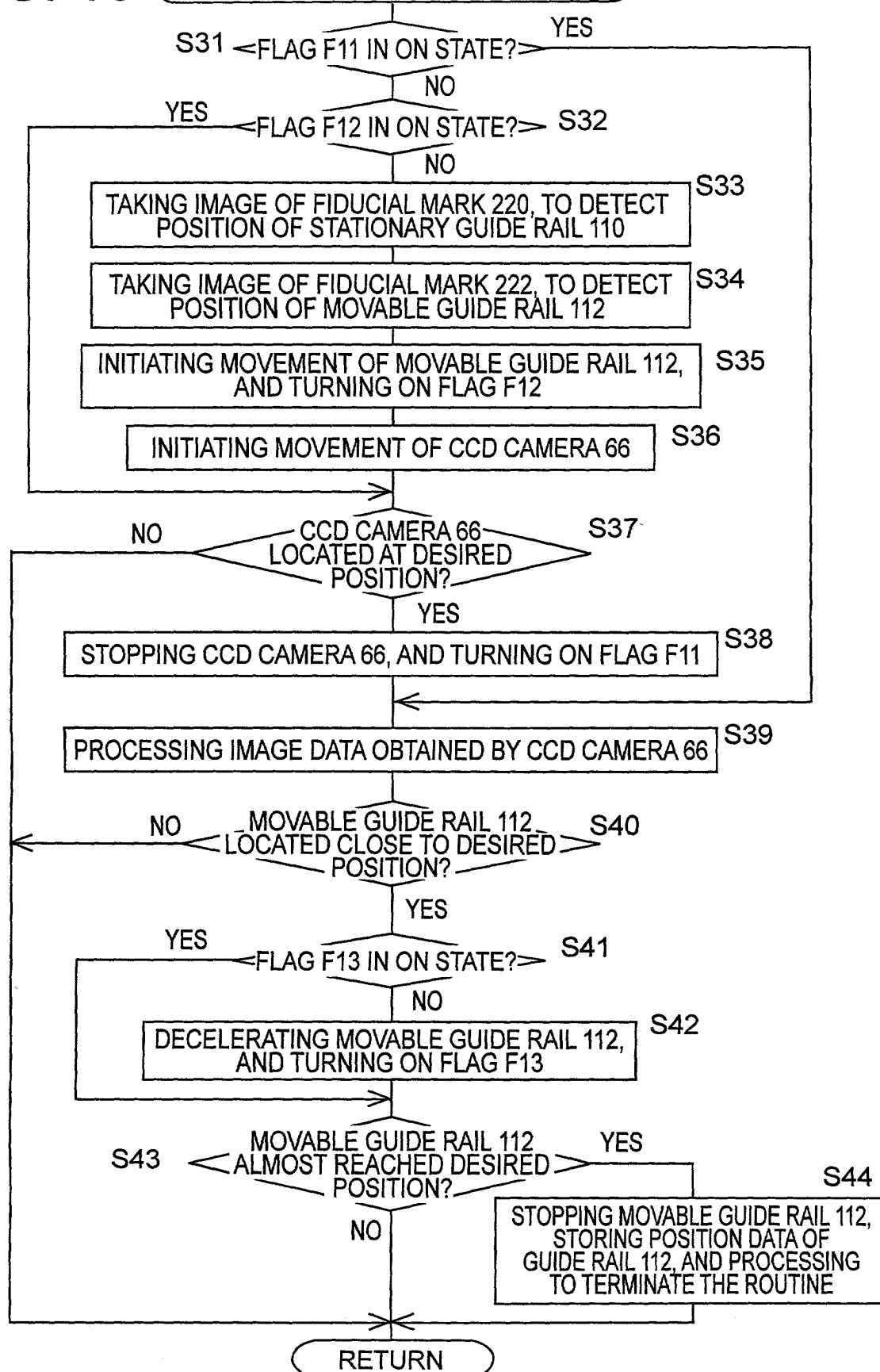


FIG. 12

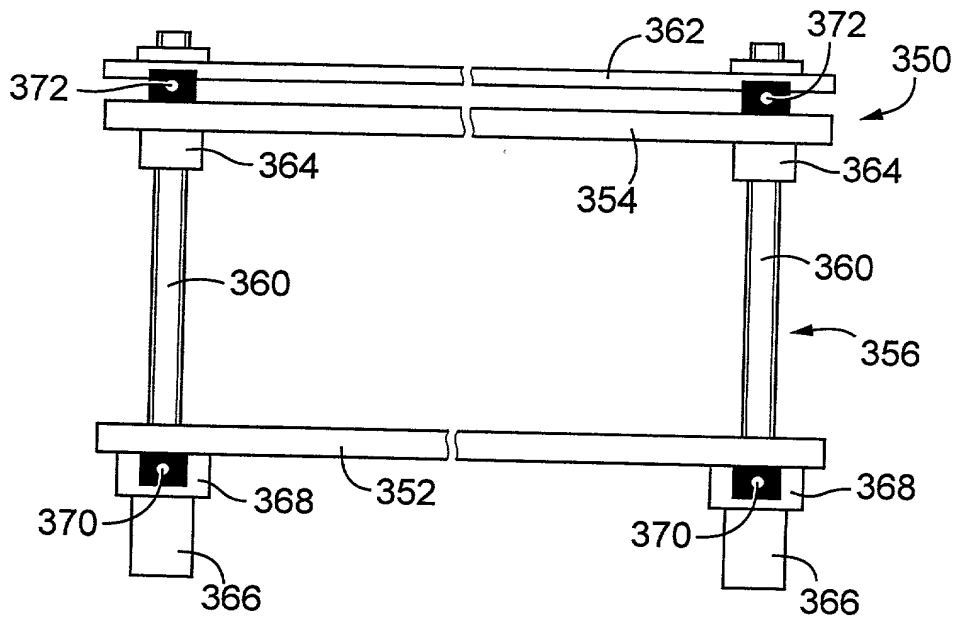


FIG. 13

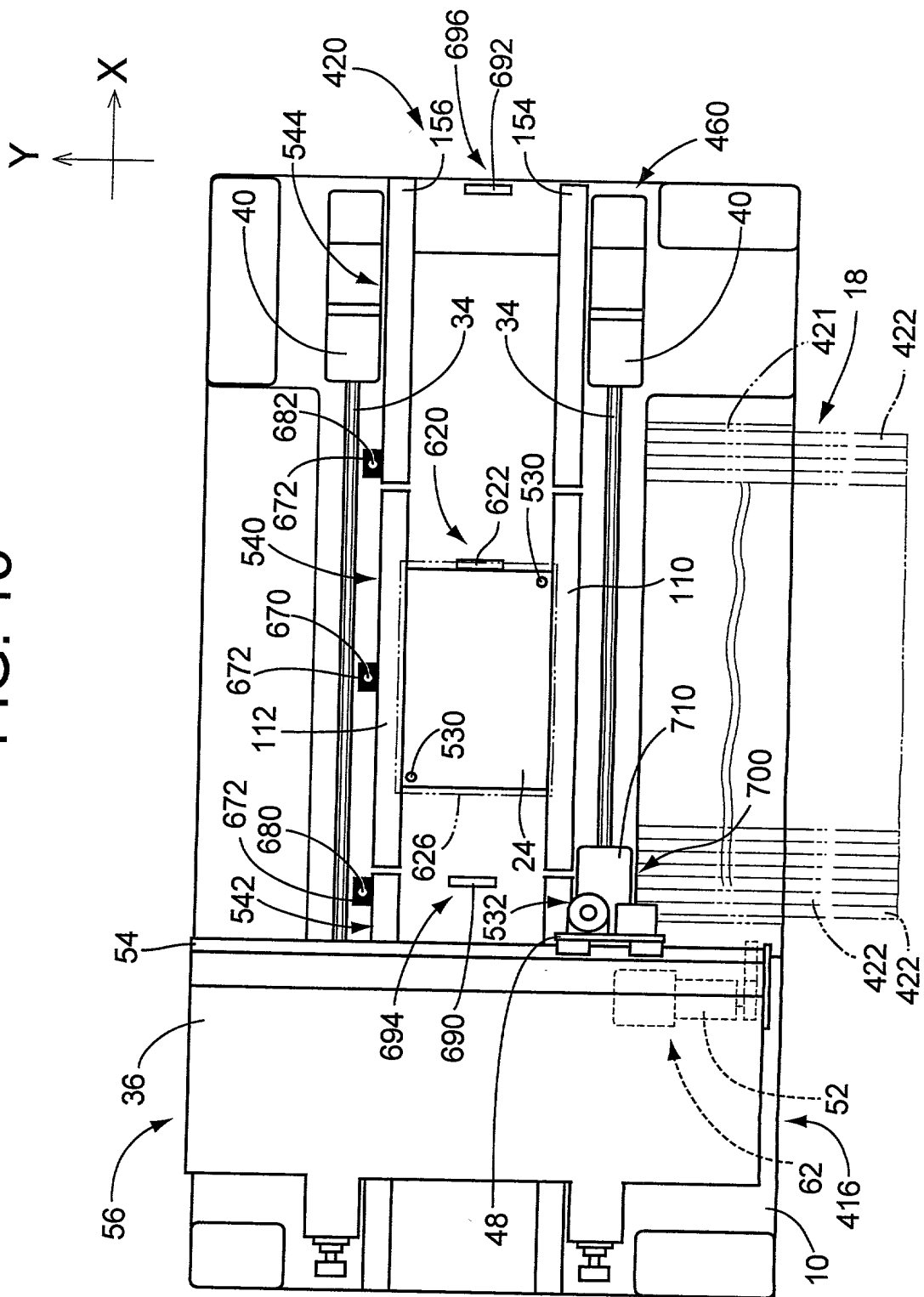


FIG. 14

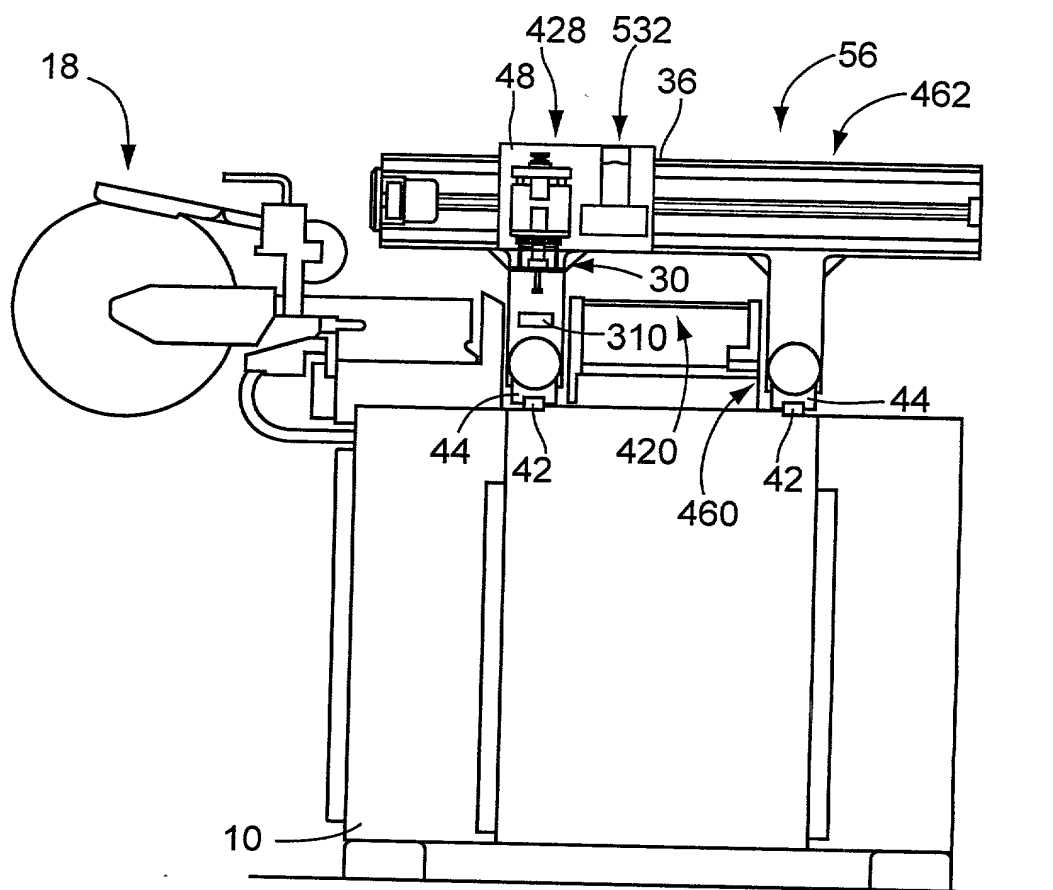


FIG. 15

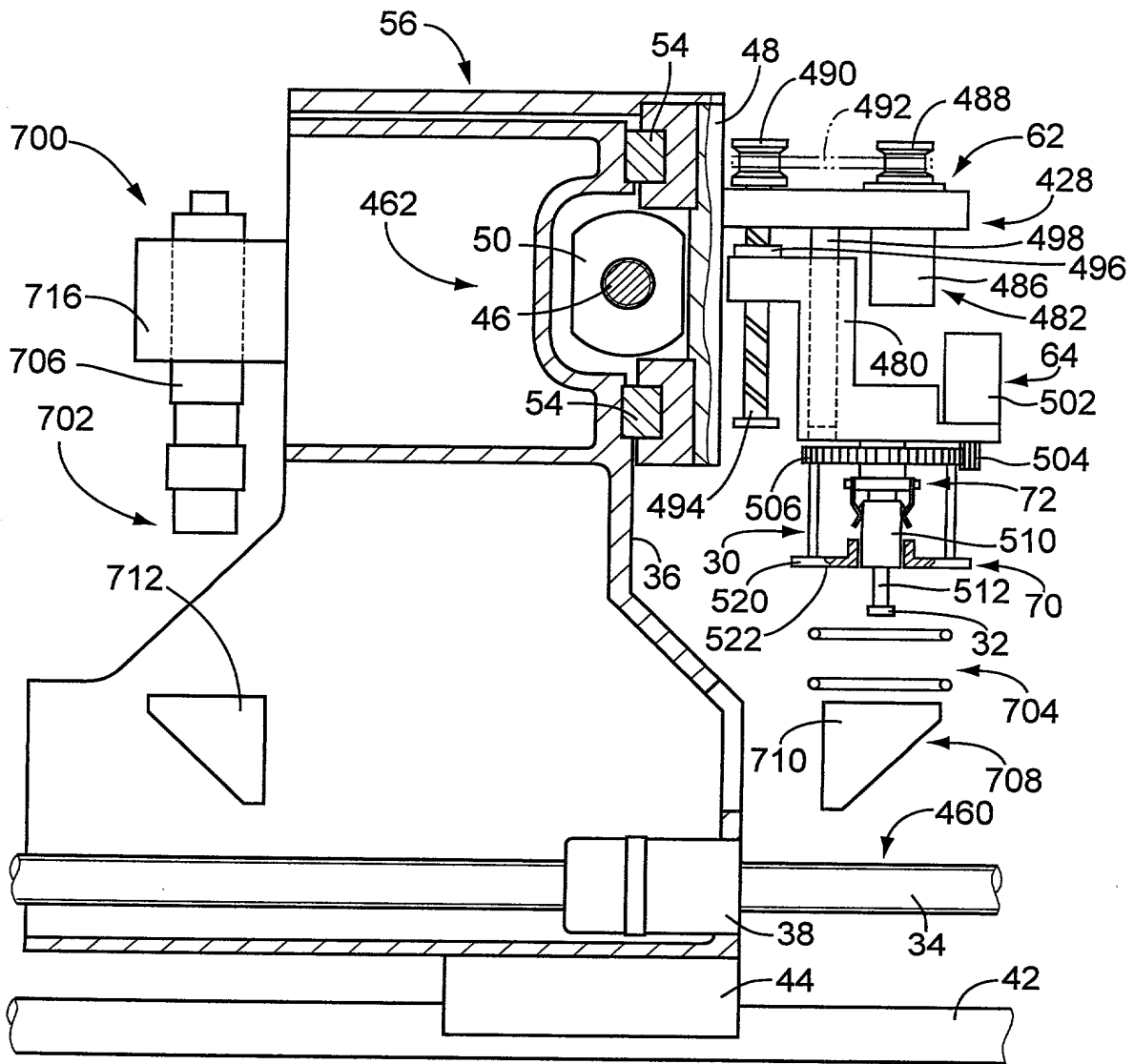
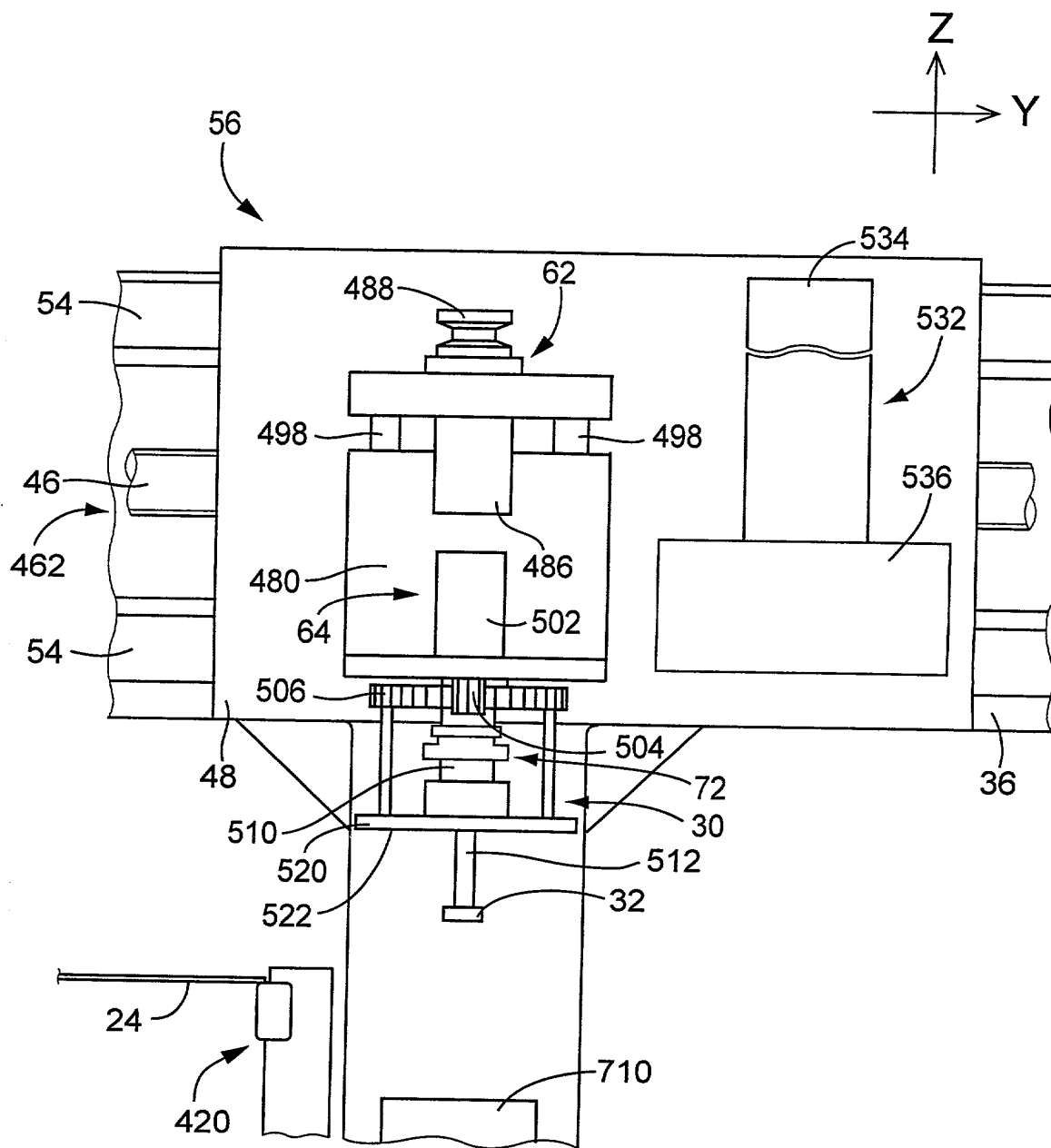


FIG. 16



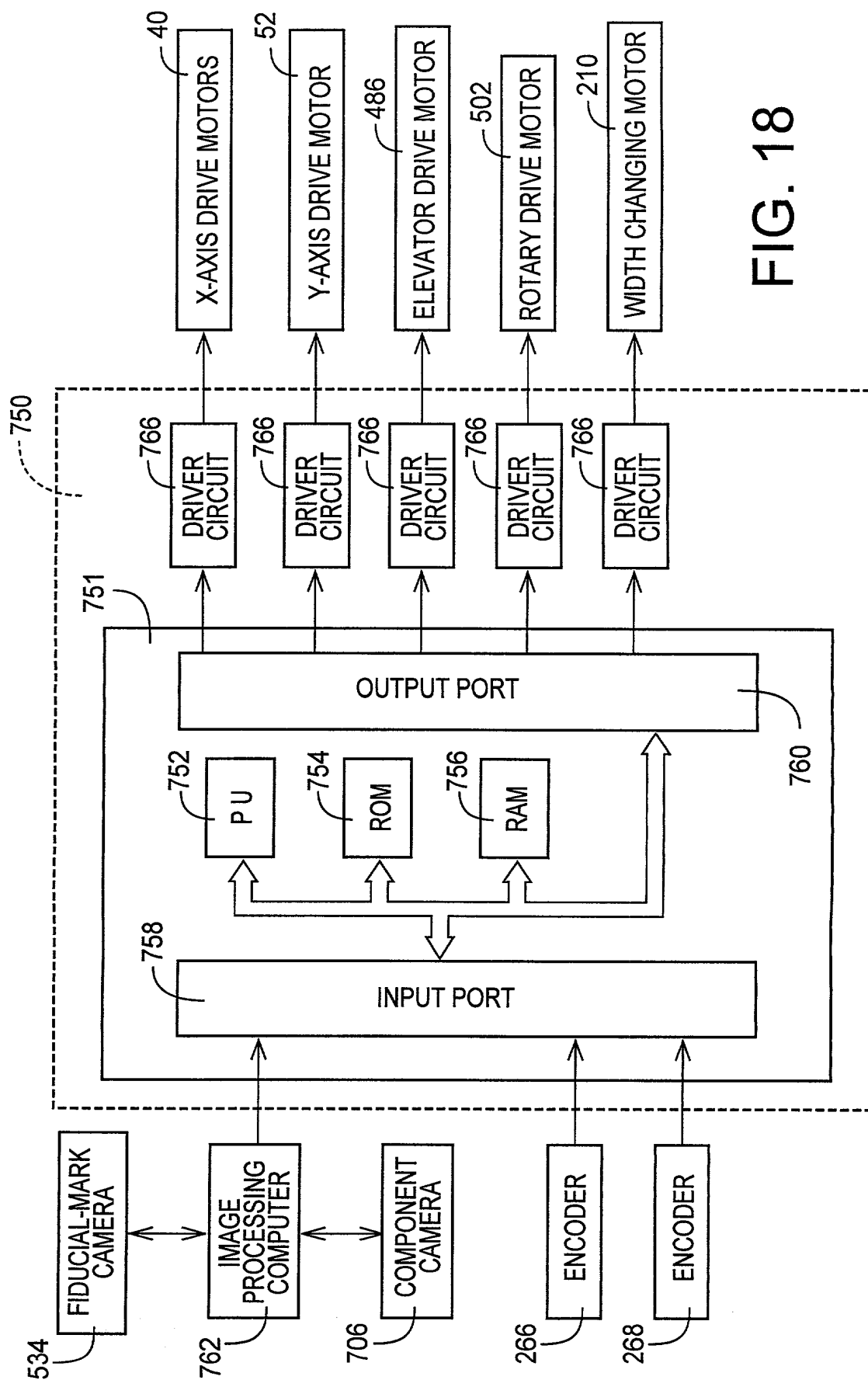


FIG. 18

FIG. 20

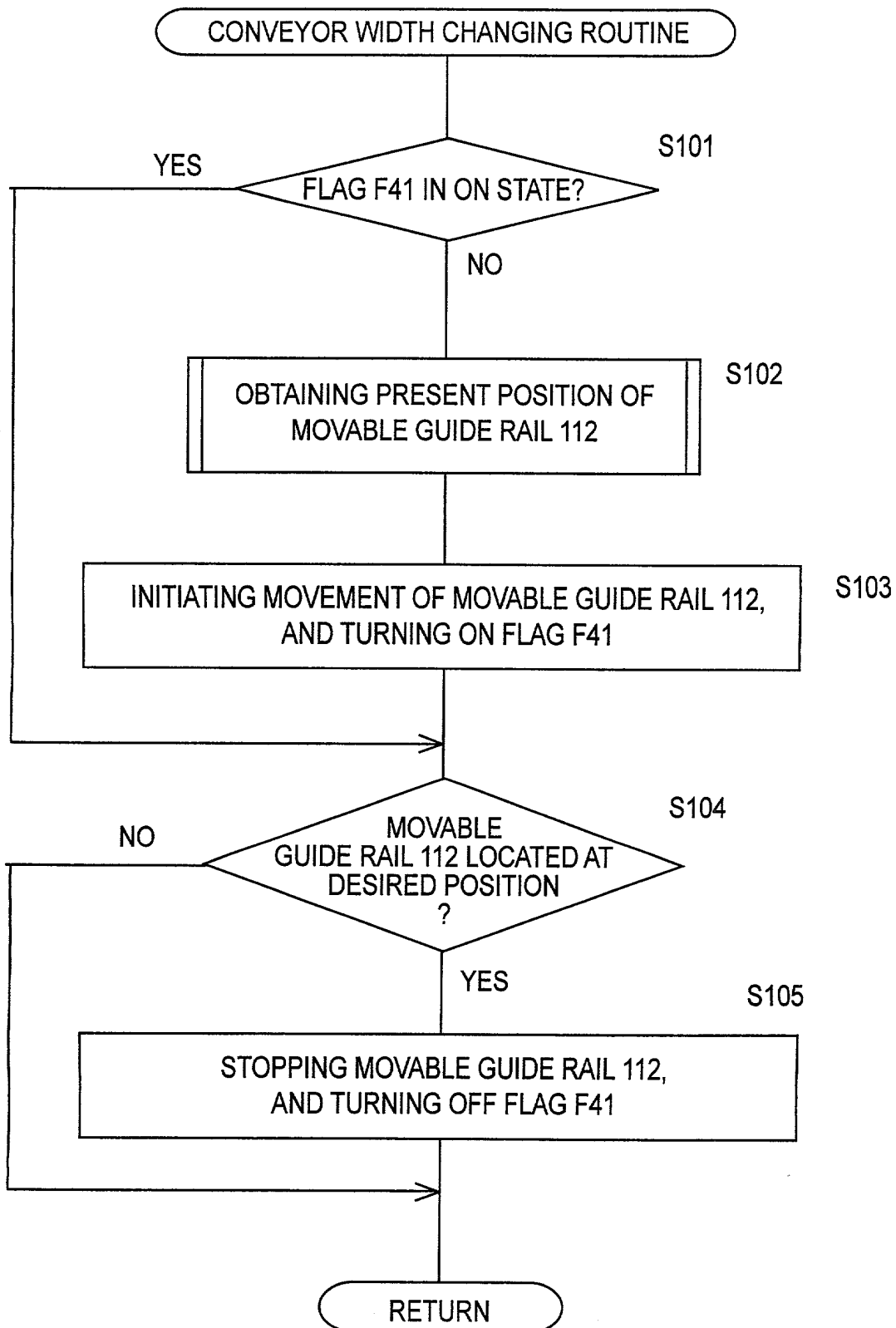


FIG. 21

